

Date: Tuesday, 11/21/2006 1:36:00 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING		
Job Number	29620	Part Number	: D2570		
Estimate Number	10175	Drawing Number	: D2570 REV A		
P.O. Number	N/A	Project Number	: N/A		
This Issue	11/21/2006	S.O. No.	: N/A		
Prsht Rev.	NC	Drawing Revision	: A		
First Issue	N/A	Material	: N/A		
Previous Run	28480	Due Date	: 12/5/2006		
Written By	: <i>[Signature]</i> 06/11/21				
Checked & Approved By	: <i>[Signature]</i>				
Comment	: Est E 02.06.29 Re-format; Removed finishing; Material change K J				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M303R0750	303 Round Bar .75"	
Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch 102318 <span style="float: right;">SF 06/11/22</span>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr and tumble <span style="float: right;">56/34 06/11/22</span>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <span style="float: right;">3.6/548 06/11/22</span>			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK <span style="float: right;">MS 06/11/20</span>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST52 <span style="float: right;">(S05)</span>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 29620

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



505

Comment: FINAL INSPECTION/W/O RELEASE

SP 06/11/28

Job Completion



C Locelli 11128

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29620
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570	Rev: A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

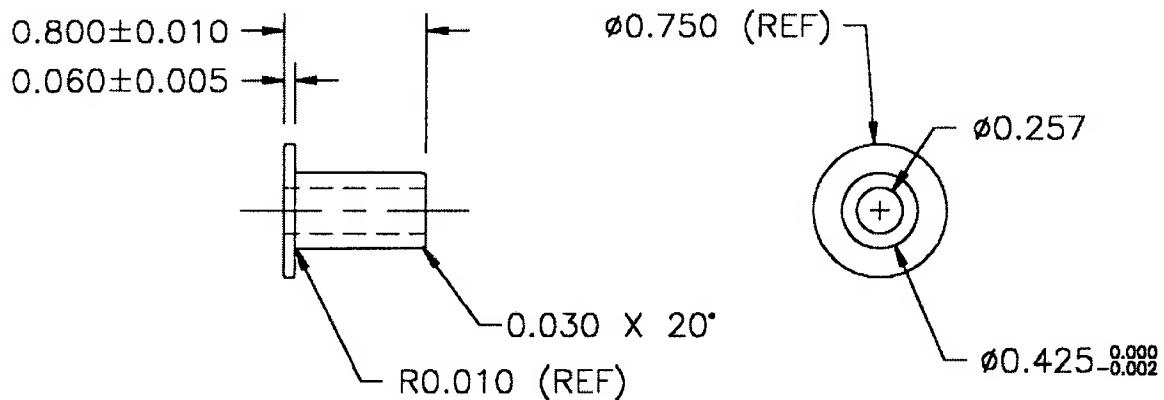
## X First Article      Prototype

Measured by: <u>8F</u>	Audited by: <u>JL</u>	Prototype Approval: N/A
Date: <u>06/11/22</u>	Date: <u>06/11/22</u>	Date: _____

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

**RELEASED**  
96/09/18 DS

BREAK ALL SHARP CORNERS 0.010 MAX  
MATERIAL: AISI 303 - 0.75 DIA STOCK

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29620